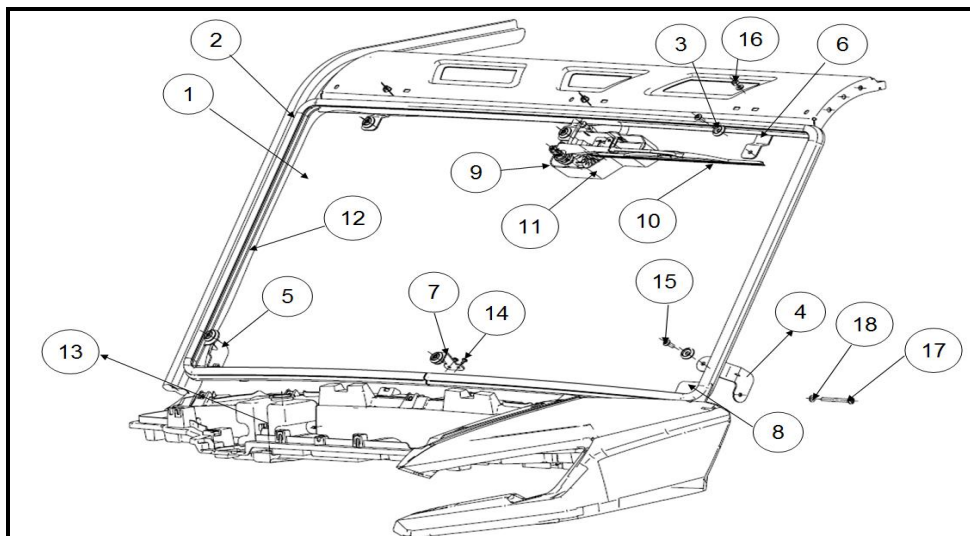


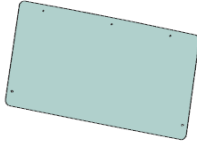
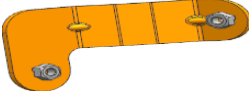
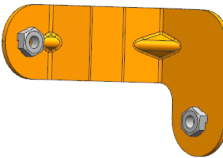
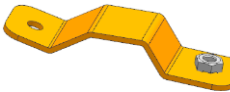
Installation instruction of U10 windshield

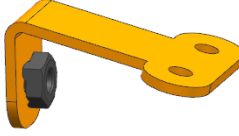
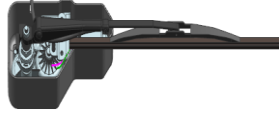
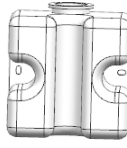
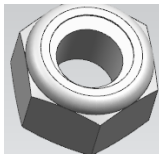
Catalogue

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1、Accessory & Part list



Item NO.	Parts Number	Parts Name	Quantity	Figure
1	5HY0-806510	Front windshield	1	
2	5HY0-806511	Sealing tape	1	
3	5HY0-806512	Concave washer	6	
4	5HY0-806513	Left lower welded fixing plate composition	1	
5	5HY0-806514	Right lower welded fixing plate composition	1	
6	5HY0-806515	Upper welded fixing plate composition	3	

7	5HY0-806516	Central welded fixing plate composition	1	
8	5HY0-806517	Pasting blocks 90X60	4	
9	5HY0-806520	Wiper	1	
10	5HY0-806521	Scraper	1	
11	5HY0-806522	Motor assembly	1	
12	5HY0-806523	Cable sprinkler pipe assembly	1	
13	5HY0-806524	Sprinkler	1	
14	GB/T 845-1985	Crosshead self-tapping screw	2	
15	GB/T 70.2	Inner hexagonal screw M8X18	9	
16	GB/T 6187	Anti-loosening nut M8	3	
17	GB/T 70.2	Screw M8X80	2	
18	GB/T 95	Flat washer 16X9X2	5	

2、Tools Required

L-type inner hexagonal wrench

double-opening rack wrench cross screwdriver

3、Installation steps

1. Fix the upper welded fixing plate composition (5HY0-806515) on the roof of the frame by using the inner hexagonal wrench.

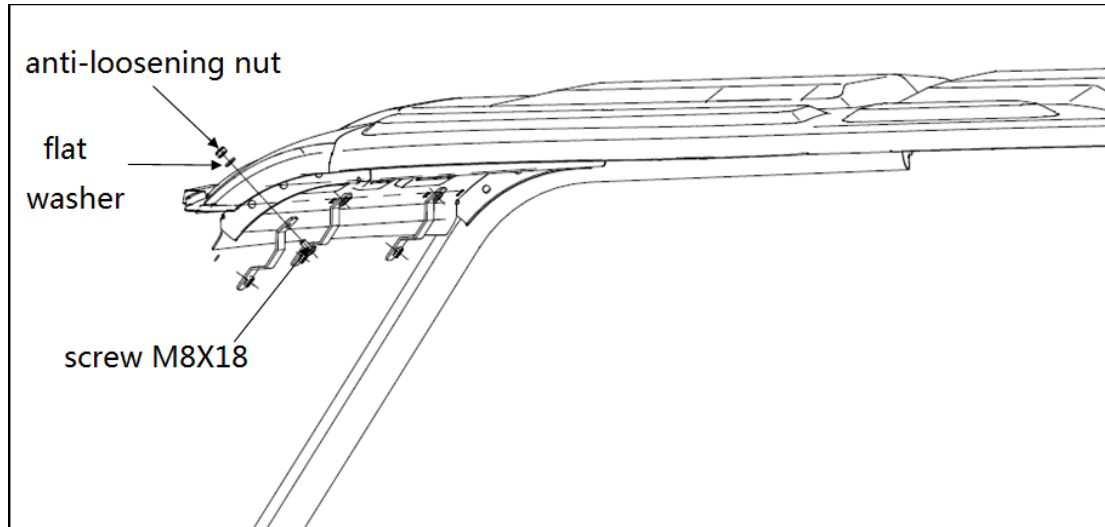


Illustration for installation of upper fixing plate composition

2. Use the rack wrench to remove the fixing bolts of rear view mirror, and replace them with inner hexagonal bolts M8X80 (GB/T 70.2) and flat washer (GB/T 95) to fix the lower welded fixing plate composition (5HY0-806513 and 5HY0-806514) on the frame.

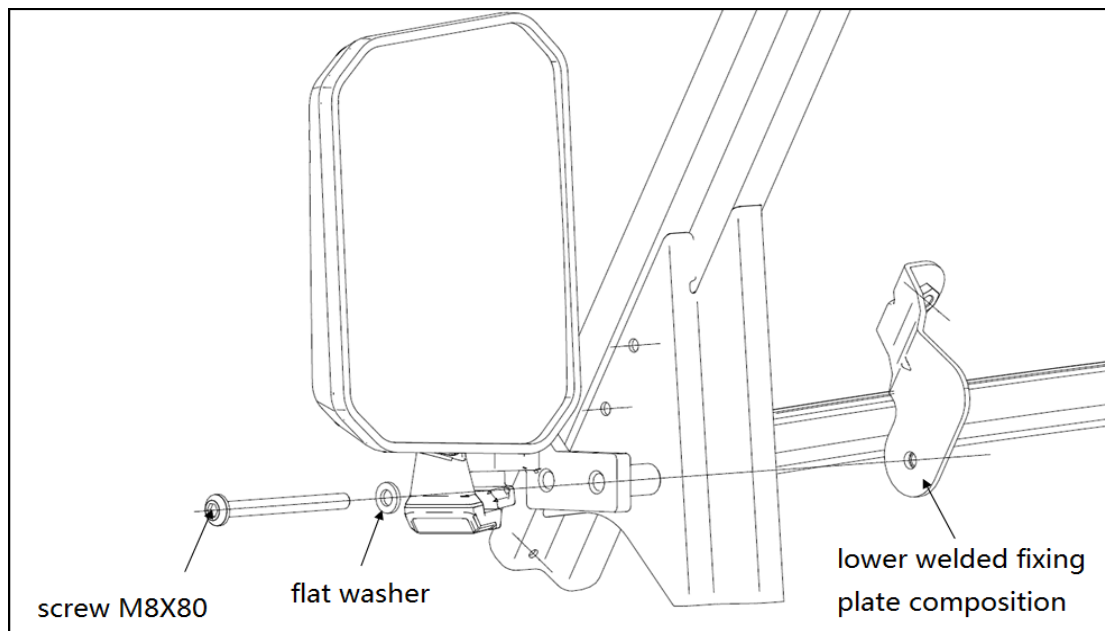


Illustration for installation of lower fixing plate composition

3. Paste the pasting blocks (5HY0-806517) on the four corners of the glass.

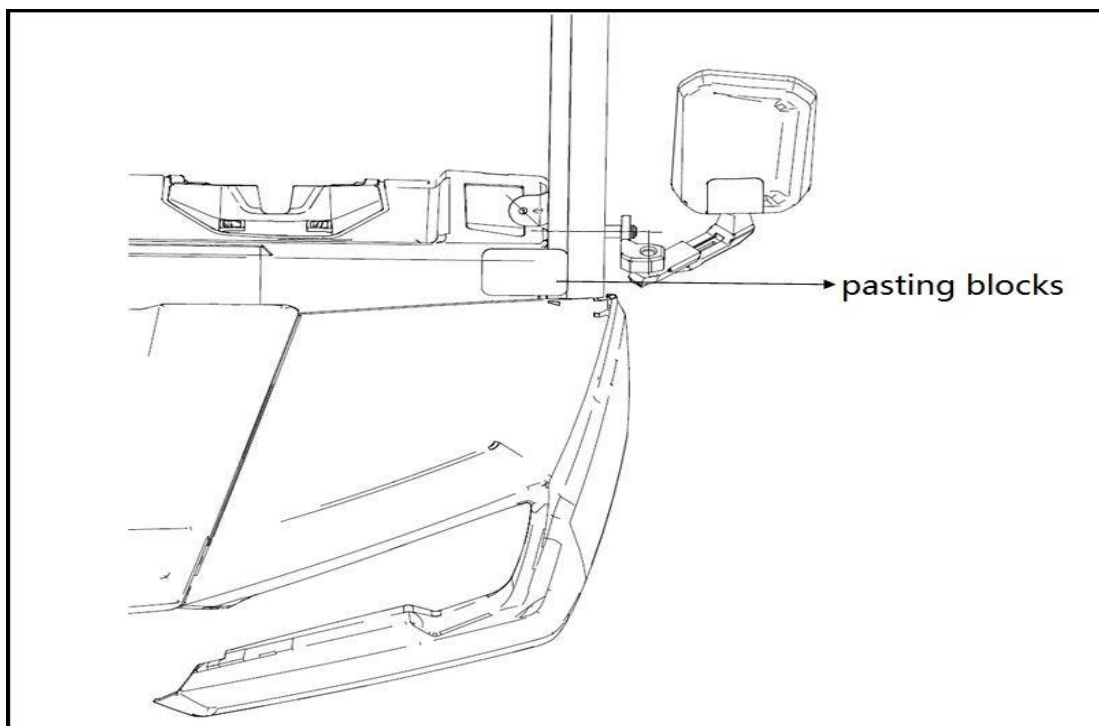


Illustration for installation of pasting blocks

4. Open the hood, and install the sprinkler (5HY0-806524) in the corresponding position, then wiring the cable sprinkler pipe assembly (5HY0-806523) along the glass border on the right to the wiper motor.

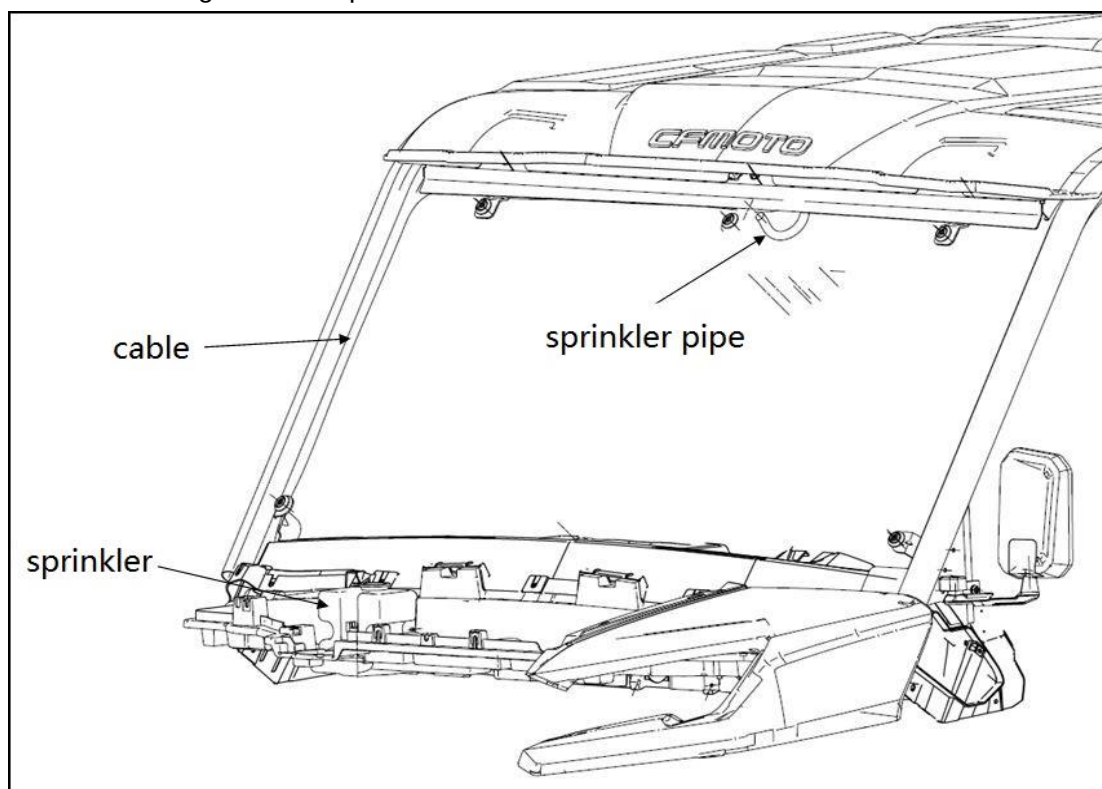


Illustration for installation of sprinkler

5. Install the front windshield (5HY0-806510) on the frame, then align the holes with the holes of the welded fixing plate. Fix the glass on the fixing plate with inner hexagonal screw M8X18 (GB/T 70.2) and the concave washer (5HY0-806512) using L-type inner hexagonal wrench No. 5.

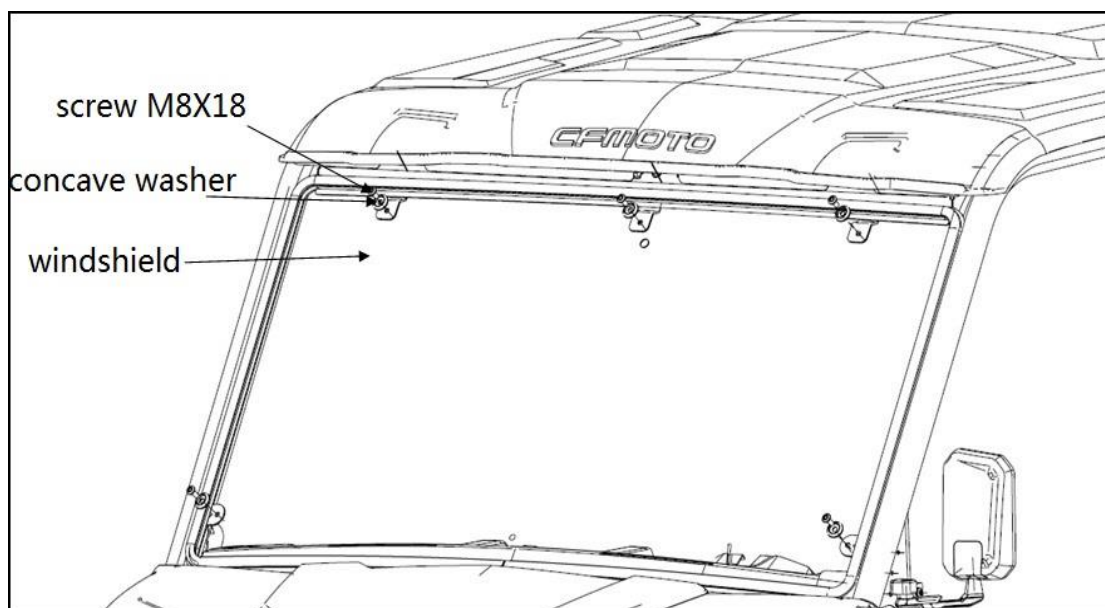


Illustration for installation of windshield

6. Fix the central welded fixing plate on the front windshield with the inner hexagonal screw M8X18 (GB/T 70.2) and concave washer (5HY0-806512), then fix the welded plate composition on the central console with crosshead self-tapping screw St4.8X16 (GB/T 845-1985) using cross screwdriver.

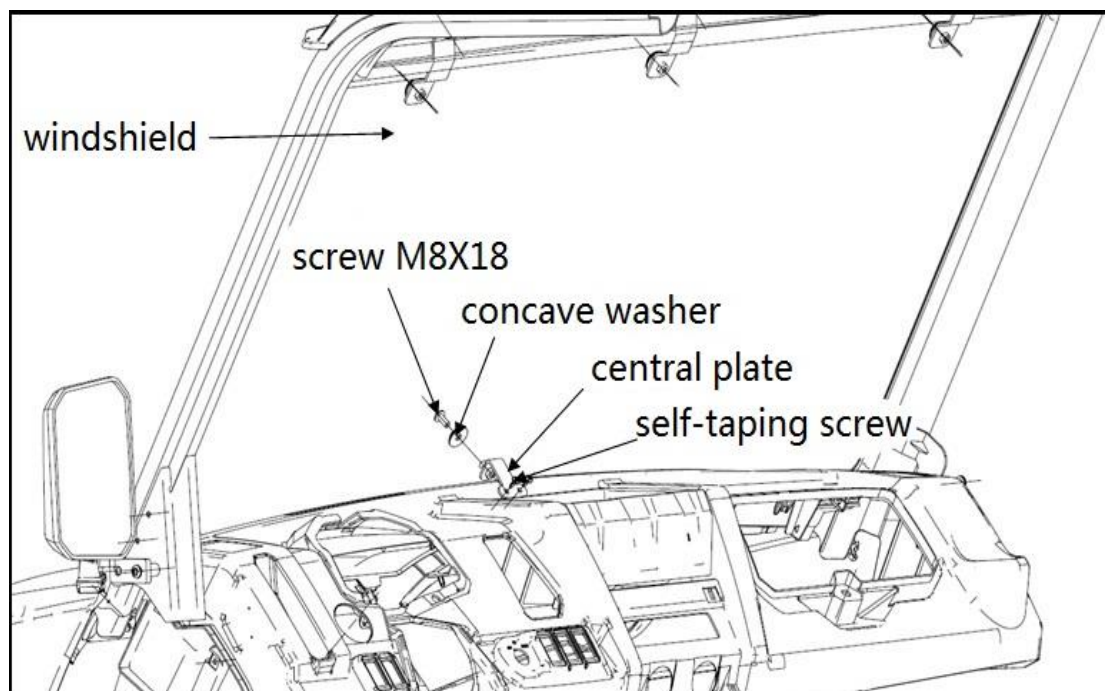


Illustration for installation of central fixing plate

7. Install the motor assembly (5HY0-806522) on the corresponding glass hole position from the cab, and install the scraper (5HY0-806521) on the fixing bolts of the motor assembly from the outside of the windshield.

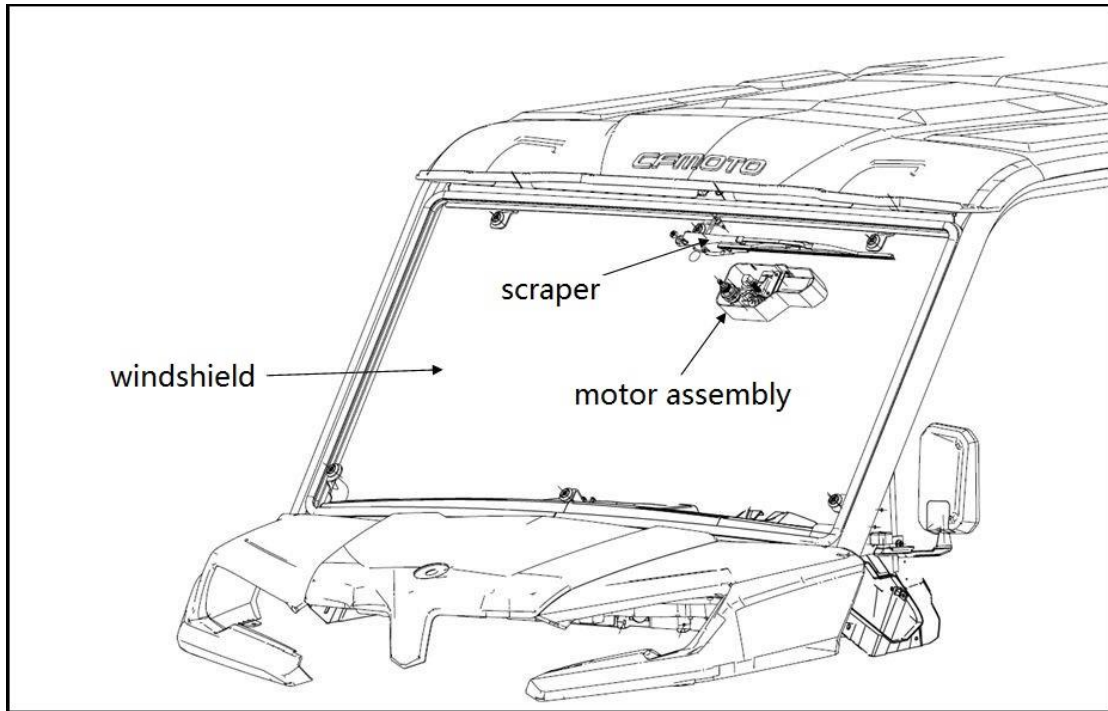


Illustration for installation of scrapers